



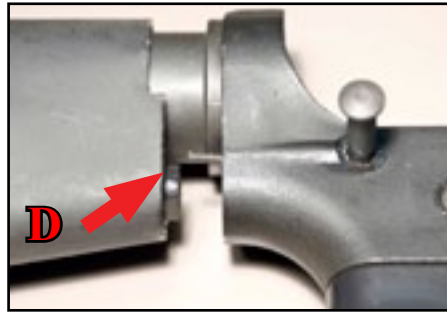
# AR-15/M-16 T6 Stock Installation

1. Make sure your rifle is unloaded and ensure that there is no ammunition in the chamber. Safety glasses are recommended.

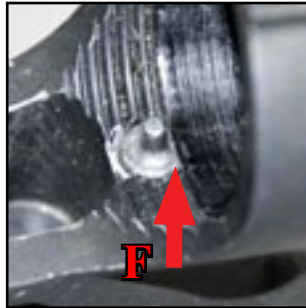
2. Remove the takedown pin and hinge pin (A), separating the upper and lower receivers. Depress the buffer retaining pin (B) while pushing in on the buffer. The buffer and spring can now pass over the retaining pin and be removed.



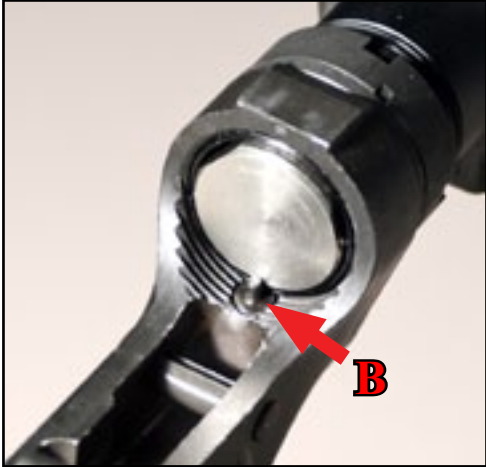
3. Using a large flat head screw driver remove the original buttstock screw (C). Be careful; the detent pin and spring (D) are under pressure. Remove both the takedown detent pin and spring and set them aside in a secure location. Using a wrench, turn the receiver extension (E) 1/4 turn. Put your thumb over the buffer retaining pin (B). This pin is under great tension and easy to lose if not restrained. Unscrew the extension (E) and remove it.



4. Insert and screw the TAPCO stock up to the buffer retaining pin. With your thumb, press in the buffer retaining pin (B) and screw the stock in until it covers the outside of the pin (F). Insert the detent pin then the detent spring below the tube. Cover the spring with the locking plate (G). Make sure the stock is straight and then tighten the locknut against the plate with a spanner wrench. Note: A thread locking product is recommended.



5. Insert the recoil spring and buffer into the assembled stock, ensuring that the buffer retaining pin (B) fully engages with the recoil buffer. Rejoin the upper and lower receivers by reinserting the take down pins (A).



6. Perform a function check on your weapon to ensure that the installation was successful.

